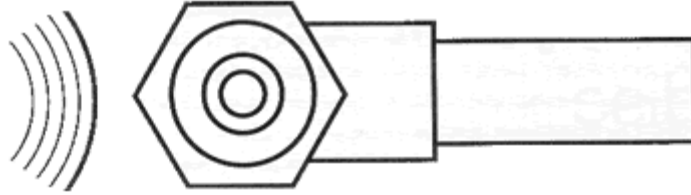


HEXAGONAL DISC TYPE DIAMOND DRESSERS:



Details: Six small elongated whole diamonds selected with care for quality and sameness in shape are sorted into matched sets and set in Hexagonal Discs. The Hexagonal Disc can be mounted in holders, which are made to customers' specification.

Application

On all wheels upto the size of 12" O.D. x 1" wide. Diamonds can be completely used up, nothing is wasted. The small and constant contact area they present to the wheel has many advantages. They will condition the grinding wheel consistently and will produce the desired finish and grinding characteristics. The grinding wheel will be dressed sharper and so produce more accurate parts between each dressing. Since light cuts can dress a grinding wheel with great efficiency, grinding wheel wear will be reduced considerably.

<p>Tighten set screws securely.</p> <p>Mount the disc parallel to the direction of the grinding wheel, never at 90°</p>	
<p>Point the diamond slightly above or past the centre line of grinding wheel. A 5° to 10° drag angle is preferred.</p>	

STAR DIAMOND TOOLS

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